

**MACHINERY and EQUIPMENT****Appliance, Gasket, light-colored****Washing machine gasket****45 Shore A, EPDM, sulfur cure**

Guide formulation of Exxon	RRS 18
Vistalon 7001	50.0
Vistalon 7500	50.0
SILLITIN P 87	145.0
Titanium dioxide	10.0
Grundöl AP/E Core 600 (ex Flexon 876)	95.0
Zinc oxide	5.0
Stearic acid	1.0
PEG 3350	2.0
Kagevest 25 (ex Polyvest 25)	2.0
TMQ	0.5
Sulfur	0.5
MBTS	1.5
DPTT	1.0
Rhenogran ZAT-70	1.0
Total phr	364.5

Mooney Viscosity

ML (1+4) 100°C	MU	20
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ODR, ± 3°, 180°C

ML, minimum	dNm	2
MH, maximum	dNm	37
ts ₂	min	2.1
tC ₉₀	min	4.2

Physical properties**Press cure @ 180°C**

Hardness	Shore A	47/43
Modulus 100 %	MPa	1.1
Tensile strength	MPa	8.0
Elongation at break	%	> 775

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